



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D212-803-219
Job Sheet 178642



Part No: D212-803-219

Job Qty: 1 ea

Part Name: Left Hand Pilot In Command - Medium/Standard Design, Eagle Single



Part Weight: 0 lbs

Job Created: 6/5/18

Due Date: 6/5/18

Type: AOG

Status: Scheduled

Job Tracking No:

Created By: Linda Lacelle

Description:

Priority: AOG

Note: DWG DSI9728 REV A, IIN-D212-803 REV D IPP REV:A 15.07.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/5/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 05 2018
110	Packaging	1 pcs		6/5/18	0.00	0.00	Packaging1-3		JUN 05 2018
120	QC	1 pcs		6/5/18	0.00	0.00	QC4		Smf
125	DC	1 pcs		6/5/18	0.00	0.00	DC		
130	Packaging	1 pcs		6/5/18	0.00	0.00	Packaging3-1		Smf
140	QC21-FG	1 Ea		6/5/18	0.00	0.00	QC21		DAS JUN 05 2018

Part Op 125 - Photocopy blue file and type labels per PPP D212-803-219 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D212-803-219 Location: _____ PPP Rev: 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN565F8H9	Set Screw	1 pcs (1 ea)	90-Start up Operation	
D4410-9	Trigger	1 Ea (1 ea)	90-Start up Operation	
D4411-7	Placard	1 Ea (1 ea)	90-Start up Operation	
D5055-1	Placard	1 Ea (1 ea)	90-Start up Operation	
D5055-3	Placard	1 Ea (1 ea)	90-Start up Operation	
D5155-045	Co-Pilot Collective Head Assembly (Eagle Single)	1 Ea (1 ea)	90-Start up Operation	
D5156-1	Face Plate	1 Ea (1 ea)	90-Start up Operation	
D5156-3	Face Plate	1 Ea (1 ea)	90-Start up Operation	
MS171599	Pin	1 Ea (1 ea)	90-Start up Operation	
MS20253-1-065	Hinge Pin	1 pcs (1 ea)	90-Start up Operation	
MS21042L08	Nut	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	
MS21919WDG10	Clamp	1 Ea (1 ea)	90-Start up Operation	
MS21919WDG19	Clamp	1 Ea (1 ea)	90-Start up Operation	
MS24693-24B	Screw	4 pcs (4 ea)	90-Start up Operation	
MS27039-1-07	Screw	1 Ea (1 ea)	90-Start up Operation	
NAS1149D0363J	Washer	2 Ea (2 ea)	90-Start up Operation	



Container No: S078108



Part: D212-803-219

Job No: 178642

Serial No/Batch: S078108

Revision:

Inspector:

Exp Date: 06/05/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/05/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN565F8H9	1	25	0
	D4410-9	1	6	0
	D4411-7	1	6	0
	D5055-1	1	4	0
	D5055-3	1	4	0
	D5155-045 <i>ship later</i>	1	0	0
	D5156-1	1	8	0
	D5156-3	1	8	0
	MS171599	1	3	0
	MS20253-1-065	1	2	0
	MS21042L08	1	1,606	0
	MS21042L3	1	657	0
	MS21919WDG10	1	32	0
	MS21919WDG19	1	20	0
	MS24693-24B	4	26	0
	MS27039-1-07	1	59	0
	NAS1149D0363J	2	2,317	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003660	S078107	AN565F8H9	Set Screw	fm129036	ST330	1
003660	S078106	D4410-9	Trigger	F158312	ST089	1
003660	S078105	D4411-7	Placard	S052409	ST090	1
003660	S078104	D5055-1	Placard	F161490	ST135	1
003660	S078103	D5055-3	Placard	S041585	ST146	1
003660	S078102	D5156-1	Face Plate	F143445	ST144	1
003660	S078101	D5156-3	Face Plate	F143376	ST144	1
003660	S078100	MS171599	Pin	fm134573	ST315	1
003660	S078099	MS20253-1-065	Hinge Pin	fm123522	ST314	1
003660	S078098	MS21042L08	Nut	S044234	ST303	1
003660	S078097	MS21042L3	Nut	S075328	ST303	1
003660	S078096	MS21919WDG10	Clamp	S004854	ST293	1
003660	S078095	MS21919WDG19	Clamp	S038784	ST292	1
003660	S078094	MS24693-24B	Screw	FM134676-2	ST288	4
003660	S078093	MS27039-1-07	Screw	S040536	ST281	1
003660	S078092	NAS1149D0363J	Washer	S015269	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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7. PARTS LIST – MEDIUM COLLECTIVE HEAD KITS

Qty -211	Qty -213	Qty -215	Qty -217	Qty -219	Qty -221	Qty -223	Part Number	Description
X							D205-803-211	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-213	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-215	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-217	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-219	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-221	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-223	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5155-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5155-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5155-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5155-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1			1	1	1	D5156-1	FACE PLATE
1	1			1	1	1	D5156-3	FACE PLATE
		1	1				D5156-5	FACE PLATE
		1	1				D5156-7	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
4	4	4	4	4	4	4	MS24693-24B	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
2	2	2	2	2			NAS1149D0363J	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

4.0 PARTS LISTS

Amend Parts Lists for the following kits per tables below.

4.1 Large Collective Head Kits

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

4.2 Small Collective Head Kits

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Part Number	Description
X					D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

4.3 Medium Collective Head Kits

Qty -211	Qty -213	Qty -215	Qty -217	Qty -219	Part Number	Description
X					D205-802-211	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-213	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-215	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-217	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-219	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				MS171539	PIN
		1	1	1	MS171599	PIN

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9728	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.		LH PIC INSTALLATION	NTS
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